



# SABIC® HDPE P6006ADM

PROVISIONAL TECHNICAL DATA SHEET HIGH DENSITY POLYETHYLENE FOR PIPE

## DESCRIPTION

P6006ADM is black compound multimodal high density polyethylene (supposed to be classified as PE100, and full ISO pipe certificate tests will be done) specially designed for pressure pipe applications. It delivers exceptional processing performance.

## TYPICAL APPLICATIONS

P6006ADM is specially developed for pressure pipes for portable water, gas, sewage and other liquids.

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR) <sup>(1)</sup></b>			
@ 190°C & 5 kg load <sup>(1)</sup>	0.23	g/10 min	ISO 1133
@ 190°C & 21.6 kg load <sup>(1)</sup>	6.4	g/10 min	ISO 1133
<b>Carbon black content <sup>(1)</sup></b>	2.25	%	ISO 6964
<b>Density</b>			
@23°C	959	kg/m <sup>3</sup>	ISO 1183
<b>MECHANICAL PROPERTIES</b>			
<b>Tensile Strength at Yield <sup>(2)</sup></b>	23	MPa	ASTM D638
<b>Tensile Elongation @ Break <sup>(2)</sup></b>	>350	%	ISO 527
<b>Tensile modulus <sup>(2)</sup></b>	900	MPa	ASTM D638
<b>Tensile creep Moduls @ 100h <sup>(3)</sup></b>	360	MPa	ISO 527-2
<b>Charpy Impact Strength Notched</b>			
( at 23°C) <sup>(3)</sup>	26	kJ/m <sup>2</sup>	ISO 179
<b>THERMAL PROPERTIES</b>			
<b>OIT (210°C)</b>	>20	Minutes	EN 728

(1) Typical values: not to be construed as specification limits.

(2) Test specimen according to ISO 527-2 type 1 BA, thickness 2mm with 50mm/min test speed.

(3) Based on compression molded sheet